

## Description

TradeCraft High Strength Stucco Cement conforms to ASTM C-91 Standard Specification for Masonry Cement Type S and M will produce scratch, brown and finish coat applications as specified in ASTM C-926 Application of Portland Cement-Based Plaster.

This product is made of high quality Portland Cement, plasticizers, workability agents, and air-entraining additives. These ingredients are proportioned, combined, and packaged under strictly-controlled conditions to ensure uniformity and excellent performance.

## Limitations

TradeCraft High Strength Stucco Cement is designed to be mixed with potable water and clean sand meeting the specifications of ASTM C-144 and/or sand meeting the specifications of ASTM C-897 to produce cement-based plaster for exterior and interior stucco work. Type S and M mortar is achieved by proper proportioning of sand.

## Benefits

- Pre-Combined Ingredients
- Easy to Apply
- Bond Performance
- Compressive Strength, and
- Finished Appearance
- It Can be Rodded (Straightedged) to True Planes, and Textured for a Variety of Architecturally Accepted Finishes

## Suggested Uses

- New Construction
- Interior & Exterior Architectural Applications

## Directions for Mixing

1. Place 2/3 the required mixing water (roughly 2.5 gallons / 1.5 liters of water per bag of TradeCraft High Strength Stucco Cement) and all of the TradeCraft High Strength Stucco Cement in the mixer. Let mix for 2 minutes to allow the air entraining agent to gain effectiveness.
2. Add all of the required sand according to the Mix Proportions chart then add remaining water until desired stucco cement consistency is achieved. At this point, allow the stucco cement to mix for another 3 to 5 minutes.

## Mix Proportions

Plaster Coat	TradeCraft Stucco Cement	Sand Volume
Scratch Coat	1 bag	2.25 to 4 parts
Brown Coat	1 bag	3 to 5 parts
Finish Coat	1 bag	2.25 to 3 parts

## Coverage

A 80 lb bag of Stucco Cement when mixed with 3 cubic feet of damp, loose sand will cover 75 sq ft at a thickness of 1/2".

## Caution

**AVOID CONTACT WITH SKIN INJURIOUS TO EYES. Contains Portland Cement (CAS #65997-15-1). Freshly mixed cement, mortar, concrete, grout, or stucco may cause skin injury including severe alkali burns. If exposed, wash skin promptly and repeatedly for 15 minutes and get prompt medical attention. The use of gloves and protective eye wear is recommended.**

**Warning Inhalation Hazard: Avoid Inhalation of dust from this product, which contains crystalline silica that causes lung disease and cancer. Use with mechanical ventilation or respiratory protection (dust masks).**

**KEEP OUT OF REACH OF CHILDREN**

**EXCLUSION OF INCIDENTAL AND CONSEQUENTIAL DAMAGES** Neither the manufacturer nor the retailer of this product shall be liable for any incidental or consequential damages caused by the use of this product.